

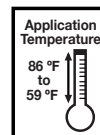
# OETech™ MP MOLDING PRIMER SPECIFICATION DATA SHEET

## Description

OETechMP Molding Primer is a mixture of polyisocyanates and organic solvents.

## Areas of Application

OETechMP Molding Primer is a cleaning agent and primer for EPDM / PVC moldings as well as an activator for Pre-Applied Adhesive Systems (PAAS) glass parts.



## Technical Data

Color	Viscosity	Density At 68 °F	Conventional Solids Content (EN 827)	Application Temperature	Specific Data
Yellowish transparent	About 1 mPa.s	0.94 ± 0.03	11 ± 1 %	59 to 86 °F Drying time	10 to 15 min

## Instructions for Use

Substrates preparation :

The substrates to be coated must be clean, dry, dust free and not have any traces of grease or other contaminants that could adversely affect the bonding performance. If the substrates need to be cleaned, methylethylketone (MEK) or acetone may be used. Check the compatibility of the solvent used with the substrates. When using solvents, extinguish all sources of ignition and carefully follow the safety and handling instructions given by the manufacturer or supplier.

Application :

OETechMP Molding Primer is applied with a felt dauber. Apply a uniform and light pressure in order to get a homogenous film. Immediately close the bottle after use because OETechMP Molding Primer is very sensitive to humidity. Let dry for minimum 15 min before applying the sealant. Follow the recommendations given in the relevant technical data sheet of the sealant used.

OETechMP is our molding and Pre-Applied Adhesive System (PAAS) primer. Use this primer on moldings to improve adhesion. OETechMP is also used to activate the surface of PAAS applied parts to ensure proper adhesion of the OETech urethanes.

## Storage and Shelf Life

12 months in closed original packaging stored between 32 and 95 °F - 1 month after first opening of the bottle in closed original packaging between 32 and 95 °F.

## Packaging

6 – 4 oz aluminum bottles per case.

## Safety

Harmful and highly flammable. Read material safety data sheet before use.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions. The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.

See also material safety data sheet.